



**NOTES:**

1. REFER TO JOHNS MANVILLE WEBSITE ([www.jm.com](http://www.jm.com)) FOR MOST UP-TO-DATE INFORMATION.
2. PLEASE SEE SINGLE PLY FLASHING SPECIFICATIONS FOR A FULL DESCRIPTION OF INSTALLATION INSTRUCTIONS AND REQUIREMENTS WHICH ARE CONSIDERED A PART OF THIS DETAIL.
3. ANY CARPENTRY OR METAL WORK SHOULD BE DESIGNED AND CONSTRUCTED IN ACCORDANCE WITH LOCAL CODE REQUIREMENTS AND/OR PROJECT SPECIFICATIONS. THESE COMPONENTS SHOULD BE REVIEWED AND APPROVED BY A LICENSED DESIGN PROFESSIONAL.
4. 1/8" TO 1/4" OF JM EPDM SEAM TAPE MUST BE EXPOSED ALONG ENTIRE LENGTH OF ALL SEAMS.
5. JM EPDM TAPE PRIMER MUST BE APPLIED ON ALL SURFACES COMING INTO CONTACT WITH JM EPDM PEEL & STICK FLASHING.
  - JM EPDM (BLACK) MEMBRANE REQUIRES:  
JM EPDM TAPE PRIMER OR JM SINGLE PLY MEMBRANE PRIMER (LOW VOC).
  - JM WHITE EPDM MEMBRANE REQUIRES:  
JM TPO MEMBRANE PRIMER OR JM SINGLE PLY MEMBRANE PRIMER (LOW VOC).
6. 6" SEAM TAPE REQUIRED FOR 25 AND 30 YEAR GUARANTEE TERM.

DRAWING NO.

**E-MS-23**

MEMBRANE SEAMING

SCALE  
N.T.S

ISSUE DATE  
01-30-25

**LAP SPLICE 6 INCH SEAM TAPE**

MEMBRANE TYPE:  
JM EPDM / JM WHITE EPDM

MAXIMUM GUARANTEE TERM:  
30 YEAR

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