

**DESCRIPTION**

Micro-Aire LP (low pressure) duct board is produced from strong glass fibers, bonded with a thermosetting resin. It offers excellent thermal and acoustical benefits in air distribution systems. The exterior surface of the duct board is laminated with a fire-resistant FSK (foil-scrim-kraft) facing.

**USES**

Micro-Aire LP is designed for use in HVAC systems for manufactured and modular housing. Micro-Aire LP duct board provides quiet, economical and energy-efficient solutions for these air handling systems.

**STORAGE**

Micro-Aire LP should be kept clean and dry during storage, transport, fabrication, installation, and system operation.

**FACING INFORMATION**

Permeance: 0.02 perms\*

*\*Per ASTM E96, Procedure A for facing material prior to lamination. After lamination, permeance values may be higher.*

**GENERAL PROPERTIES**

Operating temperature (max.) – ASTM C411	250°F (121°C)
Air velocity (max.) – ASTM C1071	2000 fpm (10.2 m/sec.)
Internal pressure (max.) – UL 181	0.75" w.c. (187 Pa)
Fungi resistance – ASTM C1338	Does not breed or promote
Fungi resistance – ASTM G21	No growth
Bacteria resistance – ASTM G22	No growth

**STANDARD THICKNESSES AND PACKAGING**

To facilitate cost-effective fabrication and installation, Micro-Aire LP duct board is available in cartons or on pallets.

Size		Thickness	
in	mm	in	mm
48 x 120	1,219 x 3,048	13/16	20

**SURFACE BURNING CHARACTERISTICS**

Micro-Aire LP insulation meets the Surface Burning Characteristics and Limited Combustibility of the following standards:

Standard/Test Method

• ASTM E84		
• UL 723		
• NFPA 90A and 90B	Maximum Flame Spread Index	25
• Canada: CAN/ULC S102	Maximum Smoke Developed Index	50

**SPECIFICATION COMPLIANCE**

- UL 181 Class 1 Rigid Air Duct Listed
- ICC Compliant
- MEA# 237-86-M
- Universal Building Code (UBC)
- International Mechanical Code (IMC)
- Canada: CGSB 51.10-92 and CAN/ULC-S110M



**ADVANTAGES**

**Quiet Operation.** Micro-Aire LP duct system features exceptional noise-absorbing characteristics. Fabricated Micro-Aire LP duct systems noticeably decrease the audibility of crosstalk, equipment noise and the sounds associated with the expansion and contraction of sheet metal systems.

**Will Not Support Microbial Growth.** Micro-Aire LP duct board passes UL 181 mold growth resistance testing. Tests were conducted in accordance with ASTM C1338 and ASTM G21 (fungi testing) and ASTM G22 (bacteria resistance testing). Detailed information is available in Johns Manville fact sheet HSE-103FS.

Note: As with any type of surface, microbial growth may occur in accumulated duct system dirt, given certain conditions. This risk is minimized with proper design, filtration, maintenance and operation of the HVAC system.

**Cleanability.** If cleaning is necessary, the airstream surface may be cleaned using standard industry-recognized dry methods. See the North American Insulation Manufacturers Association (NAIMA) "Cleaning Fibrous Glass Insulated Air Duct Systems."

**Shipped With E<sup>3</sup> Pallet™ Technology:** The E<sup>3</sup> Pallet™ is designed to simplify repurposing our 4x8' and 4x10' pallets into more functional, 48x48" and 48x40" pallets (respectively).

See instructions on page 3.



**RECYCLED CONTENT**



**CLOSURE SYSTEMS**

In order to meet the requirements of UL 181 for a Class 1 Air Duct System, closures meeting the requirements of UL 181A must be used with Micro-Aire LP insulation. For additional fabrication instruction information, reference AHS-30 or NAIMA Fibrous Glass Duct Construction Standards ([www.naima.org](http://www.naima.org)).

**CLOSURE I****UL 181A-H Closures**

Use tapes listed and labeled in accordance with Standard UL 181A and marked "181A-H." Tapes in compliance with this standard must be imprinted with this information. Heat seal all longitudinal and circumferential joints according to tape manufacturers' recommendations. Center strip over the edge of stapling flap. Staples are not required when automatic closure equipment is used for the longitudinal joint.

**CLOSURE II****UL 181A-P Pressure Sensitive Tapes**

Use tapes listed and labeled in accordance with Standard UL 181A and marked "181A-P." Tapes in compliance with this standard must be imprinted with this information.

Use tape that is a minimum 1" (25 mm) wider than the thickness of the board. Apply to all longitudinal and circumferential joints and rub in carefully using a squeegee or similar tool. The tape should be rubbed in until the scrim pattern from the duct board facing shows through the tape. Center tape over the edge of stapling flap. Heat seal if temperature is below 40°F (4°C).

**CLOSURE IV****UL 181A-M Mastic Closure**

Use mastics listed and labeled in accordance with Standard UL 181A and marked "181A-M." Before applying, stir the mastic thoroughly. Brush on a 4" (102 mm) wide coating over the stapled flap. Embed the open mesh glass tape in the mastic. Apply an additional coat of mastic over the tape, filling in the mesh.

**LIMITATION OF LIABILITY**

If the closure system used is not one of the approved systems noted above, and if application is not in accordance with the tape or glass fabric and mastic manufacturer's stated procedures, the UL 181 Class 1 air duct rating and the Johns Manville product warranty are void.

**MAXIMUM UNREINFORCED DUCT DIMENSIONS**

	Internal Pressure in. water column	Positive inches	Negative inches
<b>Type LP</b>	0.50	20	12
	0.75	20	—
	Internal Pressure Pa	Positive mm	Negative mm
<b>Type LP</b>	125	508	805
	188	508	—

**THERMAL CONDUCTIVITY**

Thickness		Mean Temp. @ 75°F (24°C)	
in	mm	Btu•in/(hr•ft <sup>2</sup> •°F)	W/m•°
<sup>13</sup> / <sub>16</sub>	20	0.23	0.033

Conductivity per ASTM C518.

**THERMAL PERFORMANCE**

Thickness		R-Value	
in	mm	(hr•ft <sup>2</sup> •°F)/Btu	m <sup>2</sup> •°C/W
<sup>13</sup> / <sub>16</sub>	20	3.50	0.62

**MICRO-AIRE LP SOUND ABSORPTION COEFFICIENTS**

(Type "A" Mounting)

Type	Thickness		Sound Absorption Coefficient at Frequency (Cycles per Second) of:						
	in	mm	125	250	500	1000	2000	4000	NRC
LP	<sup>13</sup> / <sub>16</sub>	20	0.07	0.23	0.49	0.79	0.94	1.03	0.60

Coefficients were tested in accordance with ASTM C423 and ASTM E795.

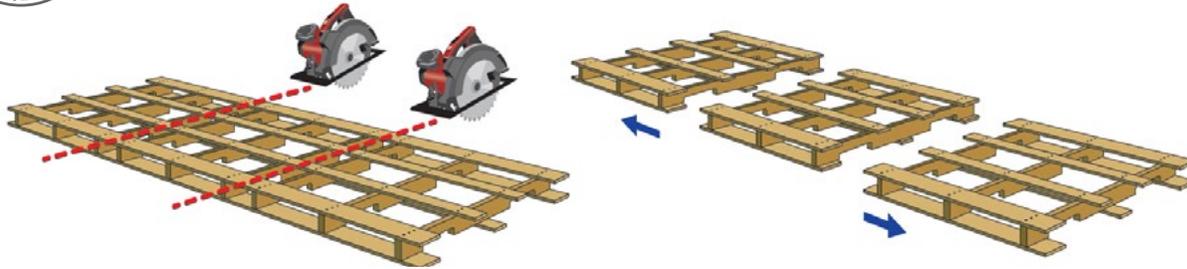
**ISO 9000 CERTIFICATION**

Johns Manville commercial and industrial insulation products are designed, manufactured and tested in our own facilities, which are certified and registered to stringent ISO 9000 (ANSI/ASQC 90) series quality standards. This certification, along with regular, independent third-party auditing for compliance, is your assurance that Johns Manville products deliver consistent high quality.



**4x10' E<sup>3</sup> PALLET™ CUT DOWN INSTRUCTIONS**

The 4x10' E<sup>3</sup> Pallet™ can be cut down into three 48x40" pallets. Simply use a circular saw to cut along the red dotted lines shown in the image below.



	48x40" Cut Down
Max Load Capacity (Evenly Distributed)	2,885 lbs*
Lateral Collapse Resistance 	0.70*

\*All pallets are subject to abuse, aging and normal wear and tear during use and storage. The data reported in this document represent initial performance of a new pallet after manufacture and do not take into account damage that may occur during handling and use of the pallets.



717 17th St.  
Denver, CO 80202  
800-654-3103  
www.JM.com

**North American Sales Offices,  
Insulation Systems**

**Eastern Region & Canada**  
P.O. Box 158  
Defiance, OH 43512  
800-334-2399  
Fax: 419-784-7866

**Western Region & Outside  
North America**  
P.O. Box 5108  
Denver, CO 80217  
800-368-4431  
Fax: 303-978-4661

Technical specifications as shown in this literature are intended to be used as general guidelines only. Please refer to the Safety Data Sheet and product label prior to using this product. The physical and chemical properties of Micro-Aire LP listed herein represent typical, average values obtained in accordance with accepted test methods and are subject to normal manufacturing variations. They are supplied as a technical service and are subject to change without notice. Any references to numerical flame spread or smoke developed ratings are not intended to reflect hazards presented by these or any other materials under actual fire conditions.

**All Johns Manville products are sold subject to Johns Manville's standard Terms and Conditions, which includes a Limited Warranty and Limitation of Remedy. For a copy of the Johns Manville standard Terms and Conditions or for information on other Johns Manville thermal insulation and systems, visit [www.jm.com/terms-conditions](http://www.jm.com/terms-conditions) or call (800) 654-3103.**