

## SUGGESTED LENGTH OF CUT OR STRETCH-OUT FOR JACKETING

Pipe Size		Total Nominal Thickness of Pipe Insulation - in. (mm)						
		1(25)	1½ (38)	2(51)	2½ (64)	3(76)	3½ (89)	4(102)
in.	mm	Length of Cut for Sheet Metal Thickness - in.						
½	15	12½	16	19	24	27¼	30¼	34
¾	20	12½	14¼	19	24	27¼	30¼	34
1	25	14¼	17½	20¾	24	27¼	30¼	34
1¼	32	14¼	19	20¾	24	27¼	30¼	34
1½	40	16	19	24	27¼	30¼	34	37
2	50	17½	20¾	24	27¼	30¼	34	37
2½	65	19	24	27¼	30¼	34	37	40¾
3	80	20¾	24	27¼	30¼	34	37	40¾
3½	90	24	27¼	30¼	34	37	40¾	43¾
4	100	24	27¼	30¼	34	37	40¾	43¾
4½	115	27¼	30¼	34	37	40¾	43¾	47¾
5	125	27¼	30¼	34	37	40¾	43¾	47¾
6	150	30¼	34	37	40¾	43¾	47¾	50¾
7	175	-	37	40¾	43¾	47¾	50¾	53¾
8	200	-	40¾	43¾	47¾	50¾	53¾	56¾
9	225	-	43¾	47¾	50¾	53¾	56¾	60½
10	250	-	47¾	50¾	53¾	56¾	60½	63¾
11	275	-	50¾	53¾	56¾	60½	63¾	67½
12	300	-	53¾	56¾	60½	63¾	67½	70½
14	350	-	56¾	60½	63¾	67½	70½	73¾
15	375	-	60½	63¾	67½	70½	73¾	77½

\*Table continued on next page

Lengths of cut are to the nearest ¼" (6 mm) with allowance for manufacturer's tolerance in thickness of pipe insulation.  
 Length of cut based on 3" (76 mm) longitudinal lap.

**SUGGESTED LENGTH OF CUT OR STRETCH-OUT FOR JACKETING, continued**

Pipe Size		Total Nominal Thickness of Pipe Insulation - in. (mm)						
		1(25)	1½ (38)	2(51)	2½ (64)	3(76)	3½ (89)	4(102)
in.	mm	Length of Cut for Sheet Metal Thickness - in.						
16	400	-	63¾	67½	70½	73¾	77½	<b>79</b>
17	425	-	67½	70½	73¾	77½	<b>79</b>	<b>83</b>
18	450	-	70½	73¾	77½	<b>79</b>	<b>83</b>	<b>86½</b>
19	475	-	-	77½	79	<b>83</b>	<b>86½</b>	<b>91</b>
20	508	-	-	<b>79</b>	<b>83</b>	<b>86½</b>	<b>91</b>	<b>92</b>
21	533	-	-	<b>83</b>	<b>86½</b>	<b>91</b>	<b>92</b>	<b>95</b>
22	558	-	-	<b>86½</b>	<b>91</b>	<b>92</b>	<b>95</b>	<b>99</b>
23	584	-	-	<b>91</b>	<b>92</b>	<b>95</b>	<b>99</b>	-
24	610	-	-	<b>92</b>	<b>95</b>	<b>99</b>	-	105
26	660	-	-	99	-	105	-	111
28	711	-	-	105	-	111	-	117½
30	762	-	-	111	-	117½	120½	123¾
31	787	-	-	-	117½	-	-	-
32	813	-	-	117½	120½	123¾	-	130
34	864	-	-	123¾	-	130	-	136
36	914	-	-	130	-	136	-	142¾
38	965	-	-	136	-	142¾	-	-
40	1016	-	-	142¾	-	149	-	-
42	1066	-	-	149	-	-	-	-

**Three-piece Sections****Quad (Four-piece) Sections**

Lengths of cut are to the nearest ¼" (6 mm) with allowance for manufacturer's tolerance in thickness of pipe insulation. Length of cut based on 3" (76 mm) longitudinal lap.



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Technical specifications as shown in this literature are intended to be used as general guidelines only. Please refer to the Safety Data Sheet and product label prior to using this product. The physical and chemical properties of the MinWool-1200® listed herein represent typical, average values obtained in accordance with accepted test methods and are subject to normal manufacturing variations. They are supplied as a technical service and are subject to change without notice. Any references to numerical flame spread or smoke developed ratings are not intended to reflect hazards presented by these or any other materials under actual fire conditions. Check with the Regional Sales Office nearest you for current information.

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