

DESCRIPTION

MinWool-1200® is made of inorganic fibers derived from basalt, a volcanic rock. Advanced manufacturing technology ensures consistent product quality, with high fiber density and low shot content for excellent performance in high-temperature and fire resistance applications.

APPLICATIONS

JM's Mineral Wool board, with service temperature capability to 1200°F, is inorganic, noncombustible and will not mildew or support corrosion. These high temperature boards are easily fabricated, cutting cleanly and easily with a knife. These product attributes make Mineral Wool board ideal for commercial appliance, hearth, crematorium and fire protection (e.g. fire door) applications.

Note: Made-to-Order (MTO), Mineral Wool Board can be manufactured to be moisture repellent.

CUSTOM FABRICATION

The Johns Manville nationwide network of approved fabricators specializes in secondary processing to supply custom parts to meet customer specific requirements.

Die-cutting, laminating, special packaging and just-in-time delivery are just a few of the multiple capabilities our fabricators can provide.

INSULATION PROPERTIES

- High temperature applications to 1200°F
- Excellent thermal and acoustical performance
- Low shrinkage
- Easy to fabricate
- Easy to handle and install
- Can be mechanically fastened

AVAILABLE FORMS & SIZES

| Nominal Density | Type | | | | |
|--------------------|------|------|------|------|------|
| | 1240 | 1260 | 1280 | 1210 | 1212 |
| lb/ft ³ | 4 | 6 | 8 | 10 | 12 |
| kg/m ³ | 64 | 96 | 128 | 160 | 192 |

| Thickness | 1½" | 2" | 3" | 4" |
|-----------|--------------|--------|--------|--------|
| | | 38.1mm | 50.8mm | 76.2mm |
| Width | 24", 36" | | | |
| | 610mm, 914mm | | | |
| Length | 48" | | | |
| | 1219mm | | | |

All densities available in thicknesses and widths listed above



SPECIFICATION COMPLIANCE

| Test Method | Description | Values |
|------------------------|----------------------------------|------------------------|
| ASTM C447 | Max. Service Temp. | 1200°F (650°C) |
| ASTM E136 | Non-Combustible | Passes |
| ASTM C665 | Corrosivity to Steel | Passes (non-corrosive) |
| ASTM C356 | Linear Shrinkage | < 2%, 1200°F (650°C) |
| ASTM C1335 | Shot Content | < 25% |
| ASTM C1104 | Water Vapor Sorption (by volume) | Absorbs 0.02% |
| ASTM E84 | Flame Spread | 5 |
| | Smoke Developed | 0 |
| UL 723 / CAN/ ULC S102 | Flame Spread | 5 |
| | Smoke Developed | 0 |

THERMAL CONDUCTIVITY (IP Units BTU • in/(hr • ft² • °F)

| Mean Temp (°F) | Type | | | | |
|----------------|------|------|------|------|------|
| | 1240 | 1260 | 1280 | 1210 | 1212 |
| 25 | 0.21 | 0.22 | 0.22 | 0.22 | 0.22 |
| 75 | 0.24 | 0.23 | 0.23 | 0.23 | 0.23 |
| 100 | 0.26 | 0.25 | 0.25 | 0.25 | 0.25 |
| 200 | 0.32 | 0.30 | 0.30 | 0.30 | 0.30 |
| 300 | 0.40 | 0.36 | 0.36 | 0.35 | 0.35 |
| 400 | 0.49 | 0.42 | 0.42 | 0.41 | 0.40 |
| 500 | 0.62 | 0.53 | 0.49 | 0.47 | 0.46 |
| 600 | 0.75 | 0.63 | 0.56 | 0.54 | 0.52 |
| 700 | 0.90 | 0.75 | 0.64 | 0.62 | 0.59 |

THERMAL CONDUCTIVITY (SI Units W/m • °C)

| Mean Temp (°C) | Type | | | | |
|----------------|-------|-------|-------|-------|-------|
| | 1240 | 1260 | 1280 | 1210 | 1212 |
| -4 | 0.030 | 0.032 | 0.032 | 0.032 | 0.032 |
| 24 | 0.035 | 0.033 | 0.033 | 0.033 | 0.033 |
| 38 | 0.037 | 0.036 | 0.036 | 0.036 | 0.036 |
| 93 | 0.046 | 0.043 | 0.043 | 0.043 | 0.043 |
| 149 | 0.058 | 0.052 | 0.052 | 0.050 | 0.050 |
| 204 | 0.071 | 0.061 | 0.061 | 0.059 | 0.058 |
| 260 | 0.089 | 0.076 | 0.071 | 0.068 | 0.066 |
| 316 | 0.108 | 0.091 | 0.081 | 0.078 | 0.075 |
| 371 | 0.130 | 0.108 | 0.092 | 0.089 | 0.085 |

SOUND ABSORPTION COEFFICIENTS

| Type | Thickness | | 1/3 Octave Band Center Frequencies, Hz | | | | | | |
|------|-----------|------|--|------|------|------|------|------|------|
| | (in) | (mm) | 125 | 250 | 500 | 1000 | 2000 | 4000 | NRC |
| 1240 | 1 ½ | 40 | 0.13 | 0.48 | 1.02 | 1.08 | 1.02 | 1.01 | 0.90 |
| | 2 | 50 | 0.20 | 0.61 | 1.07 | 1.06 | 1.04 | 1.07 | 0.95 |
| | 4 | 100 | 0.88 | 1.14 | 1.17 | 1.08 | 1.06 | 1.10 | 1.10 |
| | 6 | 150 | 1.32 | 1.14 | 1.11 | 1.09 | 1.06 | 1.07 | 1.10 |
| 1260 | 1 ½ | 40 | 0.18 | 0.62 | 1.08 | 1.08 | 1.03 | 1.07 | 0.95 |
| | 2 | 50 | 0.25 | 0.85 | 1.15 | 1.10 | 1.04 | 1.06 | 1.05 |
| | 3 | 75 | 0.80 | 1.07 | 1.11 | 0.99 | 0.98 | 0.96 | 1.05 |
| | 4 | 100 | 0.99 | 1.01 | 1.10 | 1.03 | 1.03 | 1.05 | 1.05 |
| 1280 | 1 ½ | 40 | 0.13 | 0.64 | 1.08 | 1.04 | 1.04 | 1.07 | 0.95 |
| | 2 | 50 | 0.32 | 0.90 | 1.11 | 1.01 | 1.01 | 1.05 | 1.00 |
| | 4 | 100 | 1.11 | 0.91 | 1.03 | 1.06 | 1.06 | 1.07 | 1.00 |



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**PRODUCT & TECHNICAL
INFORMATION**

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Technical specifications as shown in this literature are intended to be used as general guidelines only. Please refer to the Safety Data Sheet and product label prior to using this product. The physical and chemical properties of MinWool-1200 listed herein represent typical, average values obtained in accordance with accepted test methods and are subject to normal manufacturing variations. They are supplied as a technical service and are subject to change without notice. Any references to numerical flame spread or smoke developed ratings are not intended to reflect hazards presented by these or any other materials under actual fire conditions.

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